

TEST TYPE:	ASTM 1592
TESTING AUTHORITY:	ASTM
TEST NAME:	FLEXURAL MOMENT CAPACITY
TEST DATE:	NOVEMBER 7, 2000
PANEL TYPE:	1 1/2" SNAP SEAM ROOF PANEL
PANEL WIDTH:	16.00 IN. WIDE X 24 GAGE STEEL
CLIP SPACING:	2.0 TP 5.0 FT
DECKING CONSTRUCTION:	PURLINS

PURPOSE: THIS SERIES OF METAL ROOF PANEL TESTING IS DESIGNED TO ESTABLISH THE POSITIVE/NEGATIVE FLEXURAL MOMENT CAPACITY, FLEXURAL STIFFNESS INDEX (MOMENT OF INERTIA) AND THE EDGE FASTENER TEAROUT CAPACITY OF THE METALFORMING, INC. 1 1/2" SNAP SEAM PRODUCT USING THE INDUSTRY-ACCEPTED ASTM E-1592 CHAMBER PROCEDURE.

METHOD: THE POSITIVE/NEGATIVE FLEXURAL MOMENT CAPACITY AND THE FLEXURAL STIFFNESS INDEX OF THE PANEL WAS DETERMINED USING A SINGLE SPAN (6 FT) TEST PANEL ARRANGEMENT. THERE WERE FOUR (4) FULL WIDTH TEST PANELS WITH MALE/FEMALE JOINT STARTER AND TERMINAL EDGES. THE MALE/FEMALE JOINT STARTER AND TERMINAL EDGES WERE UTILIZED TO RENDER CONTINUITY TO THE LAY-UP OF THE PANEL ASSEMBLY AND PREVENT THE INFLUENCE OF SO-CALLED "EDGE EFFECTS". FOR THE POSITIVE FLEXURAL MOMENT CAPACITY AND POSITIVE FLEXURAL STIFFNESS INDEX, THE PANELS WERE INSTALLED WITH THE RIB CONFIGURATION IN AN "UP" POSITION. FOR THE NEGATIVE FLEXURAL MOMENT CAPACITY AND THE NEGATIVE FLEXURAL STIFFNESS INDEX, THE PANELS WERE INSTALLED WITH THE RIB CONFIGURATION IN A "DOWN" POSITION. THE POSITIVE/NEGATIVE FLEXURAL STIFFNESS INDICES WERE COMPUTED USING LOAD VS. DEFLECTION POINTS AT SEVEN (7) LEVELS OF LOADING. THE EDGE FASTENER TEAR-OUT CAPACITY WAS DETERMINED USING A SERIES OF FIVE (5) ASTM E-1592 CHAMBER TESTS. THE FIRST THREE (3) TESTS HAD PANEL EDGE FASTENING SPACED AT 1.0 FT. O/C. THE SECOND TWO (2) TESTS HAD PANEL EDGE FASTENING SPACED AT 4.0 FT O/C. THERE WERE SEVEN (7) FULL WIDTH TEST PANELS WITH MALE/FEMALE JOINT STARTER AND TERMINAL EDGES.

THE MALE/FEMALE JOINT STARTED AND TERMINAL EDGES WERE UTILIZED TO RENDER CONTINUITY AND TO THE LAY-UP OF THE PANEL ASSEMBLY AND PREVENT THE INFLUENCE OF SO CALLED "EDGE EFFECTS".

FOR THE FASTENER EDGE TEAR-OUT CAPACITY TEST, THE PANELS WERE INSTALLED WITH THE RIB CONFIGURATION IN A "DOWN" POSITION.

SET-UP: IN-PLAN, THE TEST CHAMBER FOR THE SINGLE SPAN FLEXURAL MOMENT CAPACITY AND FLEXURAL STIFFNESS INDEX EVALUATION WAS 6 FT. 5 1/2" WIDE X 6 FT. 9" LONG. IN-PLAN, THE TEST CHAMBER FOR THE EDGE FASTENER TEAR-OUT CAPACITY EVALUATION WAS 8 FT. 6" WIDE X 16 FT. LONG.

RELATIVE TO THE POSITIVE/NEGATIVE FLEXURAL MOMENT CAPACITY AND THE POSITIVE/NEGATIVE FLEXURAL STIFFNESS INDEX, THE ASTM E-330 TESTING PROCEDURE IS DESIGNED TO APPLY A UNIFORM NEGATIVE PRESSURE TO THE ROOF PANEL SPECIMEN.

FOR THE FLEXURAL MOMENT CAPACITY TESTING.....

A "RIB UP" ORIENTATION FORCES THE TOP PORTION OF THE RIB ELEMENT INTO COMPRESSION AND THE PANEL BROAD FLAT INTO TENSION..... EMULATING SINGLE CURVATURE POSITIVE BENDING.

THE NET RESULT OF TESTING THIS PANEL ORIENTATION TO BUCKLING FAILURE IS THE ESTABLISHMENT OF THE POSITIVE FLEXURAL MOMENT CAPACITY.

A FACTOR-OF-SAFETY OF 2.00 APPLIED TO THE POSITIVE FLEXURAL MOMENT CAPACITY DETERMINES THE ALLOWABLE POSITIVE FLEXURAL MOMENT FOR THE PANEL.

A "RIB DOWN" ORIENTATION FORCES THE TOP PORTION OF THE RIB ELEMENT INTO TENSION AND THE PANEL BROAD FLAT INTO COMPRESSION..... EMULATING SINGLE CURVATURE NEGATIVE BENDING.

THE NET RESULT OF TESTING THIS PANEL ORIENTATION TO BUCKLING FAILURE IS THE ESTABLISHMENT OF THE NEGATIVE FLEXURAL MOMENT CAPACITY.

A FACTOR-OF-SAFETY OF 2.00 APPLIED TO THE NEGATIVE FLEXURAL MOMENT CAPACITY DETERMINES THE ALLOWABLE NEGATIVE FLEXURAL MOMENT FOR THE PANEL.

THE POSITIVE/NEGATIVE FLEXURAL STIFFNESS INDICES (POSITIVE/NEGATIVE MOMENTS OF INERTIA) WERE DETERMINED FROM SINGLE SPAN RIB UP/ RIB DOWN LOAD VS. DEFLECTION VALUES INSERTED INTO THE ESTABLISHED SINGLE SPAN MAXIMUM DEFLECTION EQUATION AND THEN SOLVING FOR THE APPLICABLE (+/-) MOMENT OF INERTIA VALUE.

FOR EXTREME ACCURACY, A SERIES OF NINE (9) LOAD VS. DEFLECTION INCREMENTS FALLING WITHIN THE ELASTIC RANGE OF THE PROFILE WERE INCORPORATED INTO THE TESTING PROCEDURE FOR DETERMINING FLEXURAL STIFFNESS.

THE FASTENER EDGE TEAR-OUT CAPACITY TESTING INVOLVED THE DEVELOPMENT OF A HIGH INTENSITY EDGE FASTENER REACTION FORCES THROUGH THE APPLICATION OF EVER-INCREASING TEST PRESSURE.

THE TEST PRESSURE WAS GRADUALLY APPLIED UNTIL FASTENER TEAR-OUT OCCURRED, WITH THE POINT OF SEPARATION BEING DEFINED AS THE EDGE FASTENER TEAR-OUT CAPACITY VALUE.

A FACTOR-OF-SAFETY OF 1.875 APPLIED TO THE TEST-DETERMINED EDGE FASTENER TEAR-OUT VALUE DETERMINES THE ALLOWABLE EDGE FASTENER REACTION.

THE APPLICABLE DEFLECTION EQUATION IS AS FOLLOWS.....

$$\text{DEFLECTION} = \frac{22.5 \times W \times L^4}{E \times I}$$

DEFLECTION = RECORDED TEST DEFLECTION FOR A CORRESPONDING TEST PRESSURE VALUE, IN.

W= TEST PRESSURE VALUE, PSF

L= TEST SPAN, FT.

L= 6.0 FT.

I= MOMENT OF INERTIA, IN<sup>4</sup>

E= MODULUS OF ELASTICITY OF MATERIAL, #/IN<sup>2</sup>

E= 29.5 x 10<sup>6</sup> #/IN<sup>2</sup> (STEEL)

REARRANGING TERMS AND SOLVING FOR THE MOMENT OF INERTIA VALUE, THE EQUATION BECOMES.....

$$I = \frac{22.5 \times W \times L^4}{E \times \text{DEFLECTION}}$$

TEST RESULTS:

POSITIVE STIFFNESS INDEX, (+) I DETERMINATION.....

TEST PRESSURE, PSF	TEST NO. 1 (+) I	TEST NO. 2 (+) I	TEST NO. 3 (+) I	TEST - DETERMINED (+) I, IN <sup>4</sup> (AVG)
15.0	0.028	0.029	0.030	0.029

$$(+)\text{ I (AVERAGE)} = 0.029 \text{ IN}^4$$

POSITIVE FLEXURAL MOMENT CAPACITY:

THE APPLICABLE FLEXURAL MOMENT EQUATION IS AS  
FOLLOWS.....

$$M (\text{ULTIMATE}) = 1.50 \times W (\text{ULTIMATE}) \times L^2$$

$$M (\text{ALLOWABLE}) = \frac{M (\text{ULTIMATE})}{F.S. = 2.00}$$

TEST NO.	W (ULTIMATE), #/FT <sup>2</sup>	M (ULTIMATE), IN-#	M (ALLOWABLE), IN-#
1	41.39	2231	1115
2	41.68	2258	1132
3	41.68	2258	1132

$$(+)\ M (\text{ALLOWABLE, AVERAGE}) = 1125 \text{ IN-#}$$

DETERMINE THE (+) SECTION MODULUS FOR THE PROFILE BASED ON AN  
ALLOWABLE FLEXURAL STRESS LEVEL FB OF 30,000  
#/IN<sup>2</sup>.....

$$(+)\ S = \frac{(+)\ M (\text{ALLOW})}{F_B} = \frac{1125 \text{ IN-#}}{30,000 \text{ \#/IN}^2}$$

$$(+)\ S = 0.038 \text{ IN}^3$$

NEGATIVE STIFFNESS INDEX, (-) I DETERMINATION.....

TEST PRESSURE, PSF	TEST NO. 1 (-) I	TEST NO. 2 (-) I	TEST NO. 3 (-) I	TEST -DETERMINED (-) I, IN <sup>4</sup> (AVG)
15.0	0.021	0.021	0.021	0.021

$$(-) I (\text{AVERAGE}) = 0.021 \text{ IN}^4$$

NEGATIVE FLEXURAL MOMENT CAPACITY:

TEST NO.	W (ULTIMATE), #/FT <sup>2</sup>	M (ULTIMATE), IN-#	M (ALLOWABLE), IN-#
1	43.20	2330	1165
2	43.29	2340	1170
3	44.11	2380	1190

$$(-) M (\text{ALLOWABLE, AVERAGE}) = 1175 \text{ IN-#}$$

DETERMINE THE (-) SECTION MODULUS OF THE PROFILE BASED ON AN ALLOWABLE FLEXURAL STRESS LEVEL OF 30,000 #/IN<sup>2</sup>.....

$$(-) S = \frac{(-) M (\text{ALLOW})}{F_B} = \frac{1175 \text{ IN-#}}{30,000 \text{ #/IN}^2}$$

$$(-) S = 0.039 \text{ IN}^3$$

EDGE FASTENER TEAR-OUT CAPACITY:

THE APPLICABLE FASTENER REACTION EQUATION IS AS FOLLOWS.....R = W X L

TEST NO.	SPAN FT.	W (ULTIMATE) #/FT <sup>2</sup>	R (ULTIMATE) #/FT	R (ALLOWABLE) #/FT
1	1.00	112.6	112.60	56.3
2	1.00	123.46	123.46	65.85
3	1.00	129.87	129.87	69.27
4	4.00	50.23	196.2	104.3
5	4.00	50.03	200.12	106.7

$$R (\text{ALLOW, AVG}) @ 1.0 \text{ FT.} = 69.27/\text{FT}$$

$$R (\text{ALLOW, AVG}) @ 1.0 \text{ FT.} = 104.3\text{FT}$$

NOTE: LINEAR INTERPOLATION WILL BE USED TO DEFINE INTERMEDIATE VALUES BETWEEN THE TEST EXTREMES.

STATE EFFECTIVE SECTION PROPERTIES FOR  
 PROFILE.....

PROFILE: 1 1/2" SNAP SEAM @ 1600" WIDE X 24 GAGE STEEL

$$(+) I (EFF) = [0.71 \times 0.029] + [0.29 \times 0.021] = 0.026 \text{ IN}^4$$

$$(+) S (EFF) = \frac{1125 \text{ IN}\cdot\#}{30,000 \#/\text{IN}^2} = 0.038 \text{ IN}^3$$

$$(-) I (EFF) = [0.71 \times 0.021] + [0.29 \times 0.029] = 0.023 \text{ IN}^4$$

$$(-) S (EFF) = \frac{1175 \text{ IN}\cdot\#}{30,000 \#/\text{IN}^2} = 0.039 \text{ IN}^3$$

$$R (\text{ALLOW, AVG}) @ 1.0 \text{ FT} = 69.27 \#/\text{FT}$$

$$R (\text{ALLOW, AVG}) @ 4.0 \text{ FT} = 104.3 \#/\text{FT}$$

NOTE: USE (+) I (EFF) FOR DEFLECTION CONSIDERATIONS WHEN THE PANEL IS EXPERIENCING DOWNWARD (POSITIVE) LOADING NORMAL TO THE PLANE OF THE ROOF.

USE (-) I (EFF) FOR DEFLECTION CONSIDERATIONS WHEN THE PANEL IS EXPERIENCING UPWARD (NEGATIVE) LOADING NORMAL TO THE PLANE OF THE ROOF.

USE R (ALLOWABLE) FOR THE CONSIDERATION OF PANEL EDGE FASTENER TEAR-OUT UNDER UPWARD (NEGATIVE) LOADING NORMAL TO THE PLANE OF THE ROOF.

@	1.00 :	R (ALLOW)	=	69.27 #/FT	}	71.6 #/FT
	1.25 :		=	69.9		
	1.50 :		=	73.2		
	(AVG)					
	1.75 :		=	76.4	}	84.5 #/FT (AVG)
	2.00 :		=	79.7 #/FT		
	2.25 :		=	82.9		
	2.50 :		=	86.2		
	2.75 :		=	89.5		
	3.00 :		=	92.8 #/FT		
	3.25 :		=	96.0	}	99.3 #/FT
	3.50 :		=	99.3		
	(AVG)					
	3.75 :		=	102.6		
	4.00 :		=	104.3 #/FT		